



Cluster On Anaerobic digestion environmental Services and nuTrients removAL

Thermal decomposition of the seaweed and an analysis of the formed products

6th COASTAL BIOGAS conference

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Lithuanian Energy Institute,
9 December, 2021













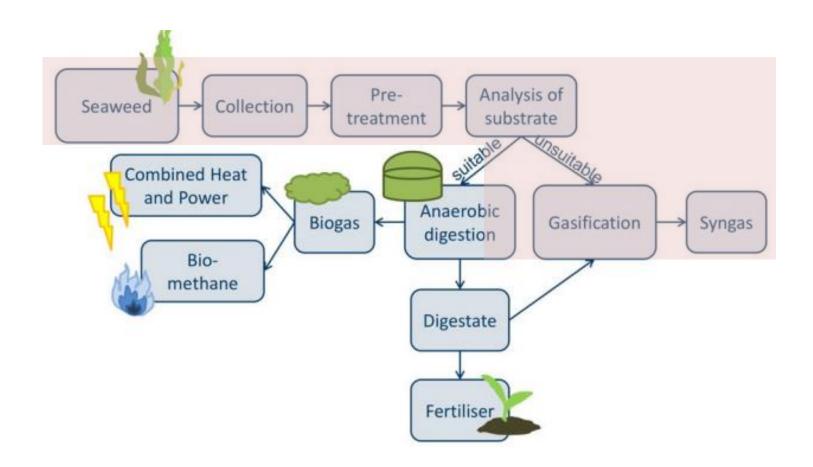








#### **COASTAL BIOGAS**



Presentation from COASTAL Biogas coordinator, Anne Roßmann, available at 1st Conference – Sweden | COASTAL Biogas



















# Feedstock collection and preparation











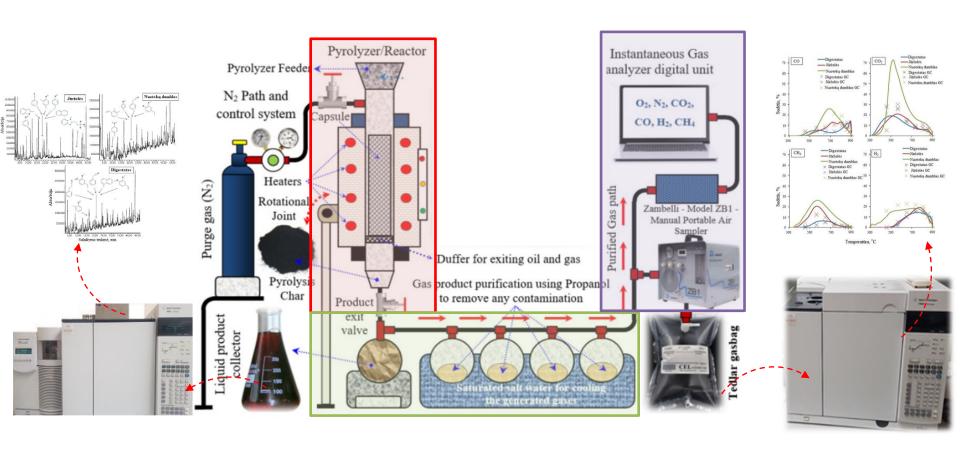








### Thermal treatment in a laboratoryscale facility











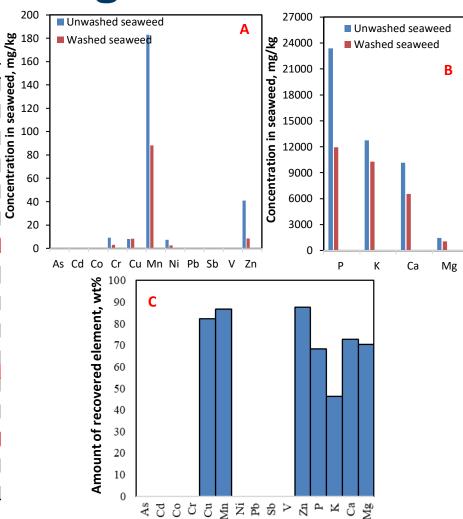






# Feedstock characterization and bio-char investigation

|                        | Unwashed seaweed    | Washed seaweed         | Seaweed char |
|------------------------|---------------------|------------------------|--------------|
|                        | Ultimate            | analysis               |              |
| Carbon, % (d.b.)       | 34.58               | 46.93                  | 60.10        |
| Hydrogen. % (d.b.)     | 5.16                | 4.73                   | 0.52         |
| Oxygen, % (by diff.)   | 6.79                | 29.61                  | 1.90         |
| Nitrogen, % (d.b.)     | 3.65                | 4.13                   | 2.66         |
| Sulphur, % (d.b.)      | 3.54                | 5.13                   | 2.79         |
| Chlorine, % (d.b.)     | 0.43                | 0.05                   | 0.08         |
|                        | Proximate           | analysis               |              |
| Moisture, % (a.r.)     | 57.32               | 62.56                  | -            |
| Moisture, % (Uptake)   | 2.27                | 0.60                   | 2.42         |
| Volatiles, % (d.b.)    | 41.82               | 58.30                  | 11.28        |
| Fixed carbon, % (d.b.) | 12.01               | 32.23                  | 56.69        |
| Ash, % (d.b.)          | 43.90               | 8.87                   | 29.61        |
| HHV (MJ/kg) (d.b.)     | 17.21               | 17.54                  | 22.35        |
| LHV (MJ/kg) (d.b.)     | 16.43               | 16.51                  | 22.21        |
|                        | Heavy metals and mi | nerals analysis (d.b.) |              |
| As mg/kg               | n.d. *              | n.d. *                 | n.d. *       |
| Cd mg/kg               | n.d. *              | n.d. *                 | n.d. *       |
| Co mg/kg               | n.d. *              | n.d. *                 | n.d. *       |
| Cr mg/kg               | 9.1                 | 2.9                    | n.d. *       |
| Cu mg/kg               | 8.1                 | 8.2                    | 41.4         |
| Mn mg/kg               | 183.1               | 178.2                  | 539.7        |
| Ni mg/kg               | 7.41                | 2.5                    | n.d. *       |
| Pb mg/kg               | n.d. *              | n.d. *                 | n.d. *       |
| Sb mg/kg               | n.d. *              | n.d. *                 | n.d. *       |
| V mg/kg                | n.d. *              | n.d. *                 | n.d. *       |
| Zn mg/kg               | 40.9                | 29.4                   | 116.8        |
| P mg/kg                | 23373               | 11952                  | 25750        |
| K mg/kg                | 12737               | 10286                  | 8841         |
| Ca mg/kg               | 10163               | 6532                   | 17364        |
| Mg mg/kg               | 1451                | 1063                   | 2533         |













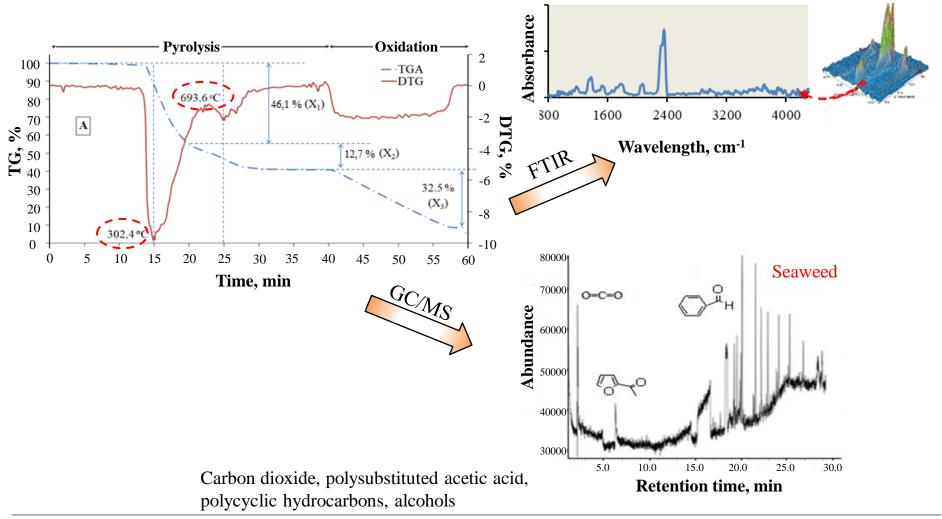








### Microthermal analysis

















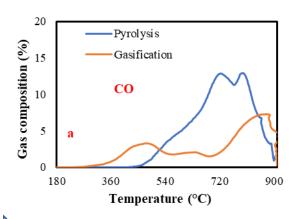


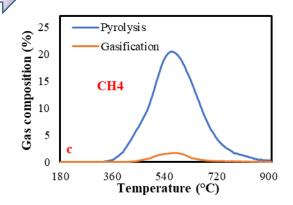
# Gaseous products analysis

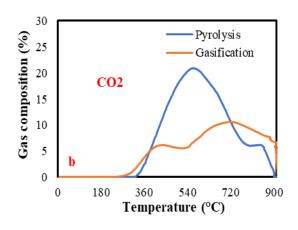
| Sample       | Pyrolysis | Gasification |
|--------------|-----------|--------------|
| Oil, wt%     | 17.22     | 0.1          |
| Gasses, wt%  | 43.69     | 92.7         |
| Biochar, wt% | 39.09     | 7.2          |

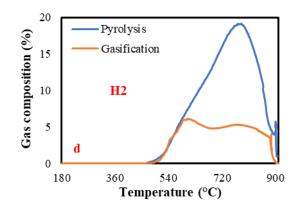




















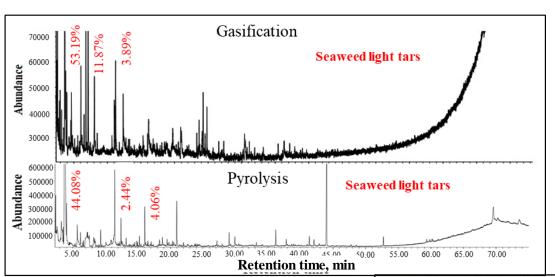






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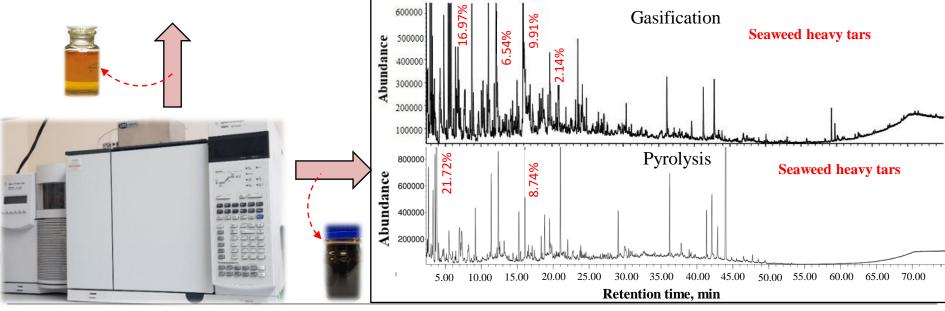
#### Liquid products analysis



Toluene and benzene derivatives, such as ethenone, styrene, ethylbenzene

| Sample       | Pyrolysis | Gasification |
|--------------|-----------|--------------|
| Oil, wt%     | 17.22     | 0.1          |
| Gasses, wt%  | 43.69     | 92.7         |
| Biochar, wt% | 39.09     | 7.2          |

Variously substituted phenolic compounds, styrene, pyridine, benzylnitrile, and some alcohols















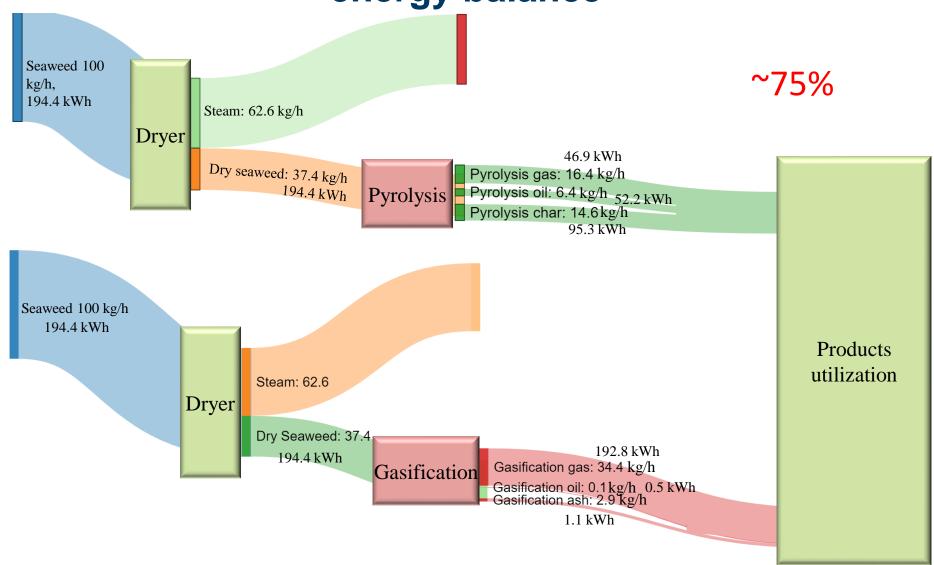








## Pyrolysis & gasification mass and energy balance



















### Theoretical evaluation of plasma assisted gasification

|                             | Parameter                                     | ameter After gasifier |                  | After plasma reactor |                  |           |
|-----------------------------|---|-----------------------|------------------|----------------------|------------------|-----------|
|                             | Fuel load, kg/h                               |                       | 1                | 1                    |                  |           |
|                             | Plasma power, kW                              | -                     |                  | 2.30                 |                  |           |
| Air flow, m <sup>3</sup> /h |   | 1.63                  |                  | 3.67                 |                  |           |
|                             | Produced gas yield,                           |                       |                  |                      |                  |           |
|                             | m <sup>3</sup> /kg                            |                       | 1.57             | 2.11                 |                  |           |
| Feedstock                   | Produced gas LHV,                             |                       |                  |                      |                  | 1         |
| hoper                       | MJ/m <sup>3</sup>                             | 1.87                  |                  | 2.52                 |                  |           |
|                             | Produced liquids in gas                       |                       |                  |                      |                  | To vent   |
| XXXXX                       | yield, g/m³                                   | 62.92                 |                  | 0.14                 |                  | ↑         |
| W V V V V V                 | Produced liquids in gas                       |                       |                  |                      |                  | (D)       |
| Do                          | LHV, MJ/m³                                    |                       | 29.2             | -                    |                  | Exhauster |
| Primary air                 | Average produced gas composition, vol.% (dry) |                       |                  |                      |                  |           |
|                             |   | Measured              | Recalculated     | Evaluated (based on  | Recalculated     |           |
| Secondary air               |   | (section 1.5)         | without nitrogen | previous studies)    | without nitrogen | į.        |
| Tertiary air                | CO <sub>2</sub>                               | 9.3                   | 44.9             | 7.1                  | 25.6             | er out    |
|                             | CH₄   | 1.5                   | 7.2              | 0.2                  | 0.7              |           |
| Ash                         | H <sub>2</sub>                                | 2.6                   | 12.3             | 8.0                  | 28.6             |           |
| container                   | СО  | 7.1                   | 34.4             | 12.6                 | 45.1             |           |
|                             | $C_2H_2$                                      | 0.0                   | 0.0              | 0.0                  | 0.0              |           |
|                             | C <sub>2</sub> H <sub>6</sub>                 | 0.3                   | 1.2              | 0.0                  | 0.0              |           |
|                             | C <sub>3</sub> H <sub>8</sub>                 | 0.0                   | 0.0              | 0.0                  | 0.0              |           |
|                             | $N_2$   | 79.2                  | -                | 72.1                 | -                |           |

Striūgas N, Valinčius V, Pedišius N, Poškas R, Zakarauskas K. Investigation of sewage sludge treatment using air plasma assisted gasification. Waste Manag 2017. https://doi.org/10.1016/j.wasman.2017.03.024.









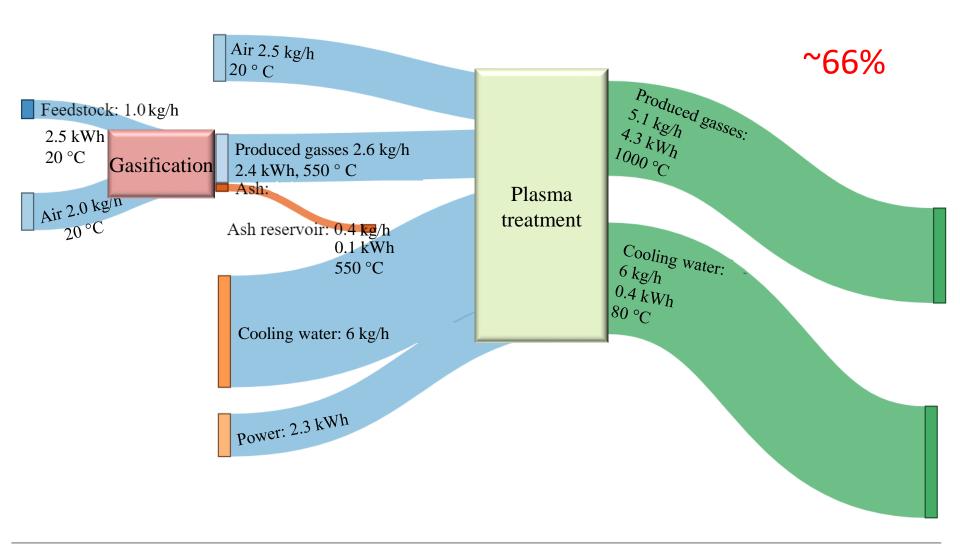








## Theoretical evaluation of plasma assisted gasification















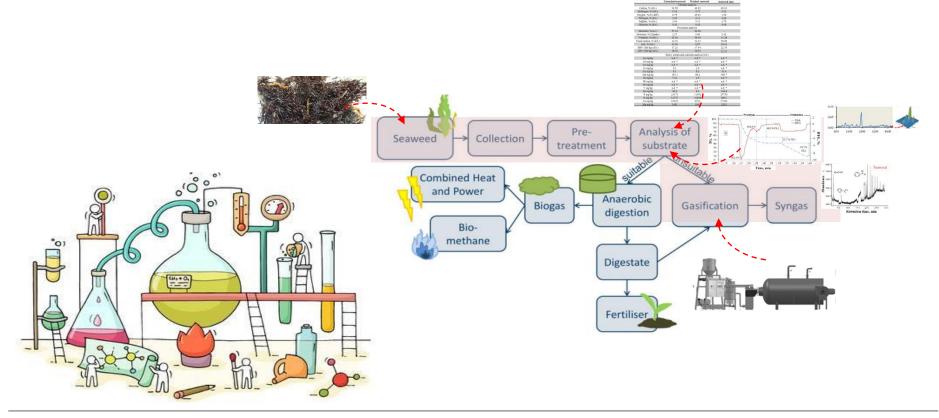






#### Conclusion

All investigated types of thermal treatment showed potential as seaweed utilization technologies obtaining additional energy carriers.

















## Thank you!

